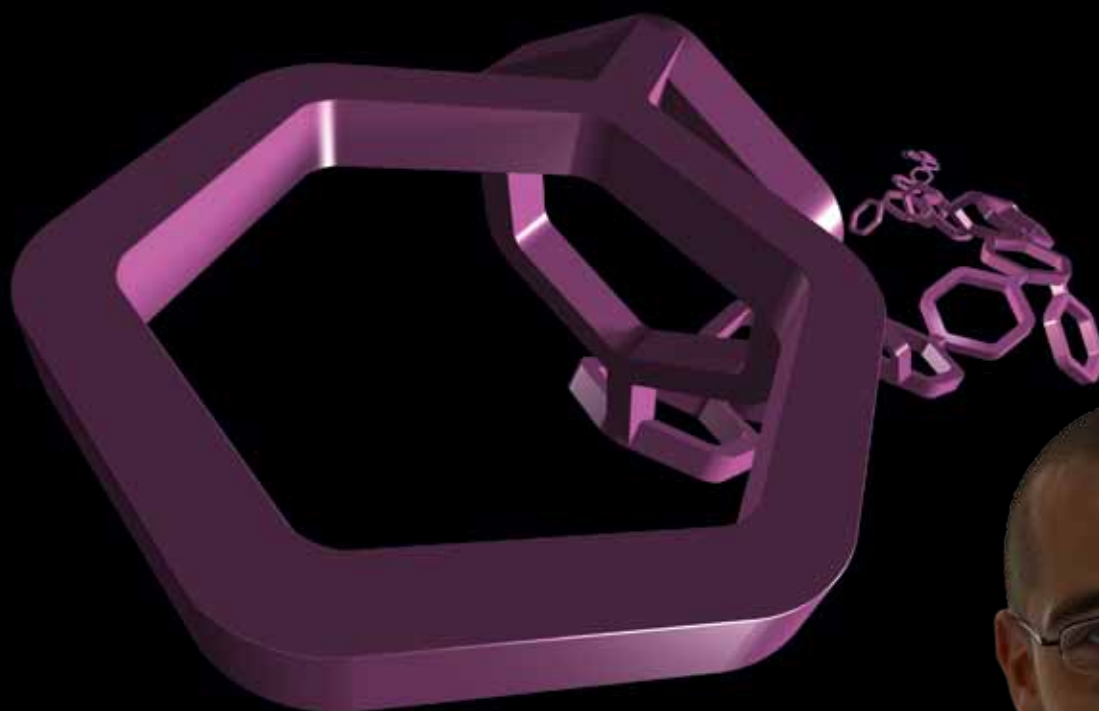


## Advanced Materials

# Strengthen your system

Resins

Selector guide



## Nomenclature

### Resins

Huntsman Advanced Materials' registered trademark for commercial resins is Araldite®.

The two-letter code following the registered trademark has the following meaning:

First letter indicates the intended use of the product.

Example: Araldite® **PY** 302-2 CH

- B** Special resin for civil engineering applications
- D** Modification product (reactive diluent, flexibilizer, matting agent, etc.)
- G** Standard resin
- P** Special resin
- EPN** Epoxy phenol novolac
- ECN** Epoxy cresol novolac

Second letter indicates the supply form.

Example: Araldite® **PY** 302-2 CH

- T** Solid product
- Y** Liquid product
- Z** Resin in solution, emulsion or dispersion form

The number following this letter code is the characteristic for the product name.

Example: Araldite® **PY 302-2** CH

In case of minor product changes, we indicate the actual version by a figure separated from the product number by a dash.

Example: Araldite® PY 302-**2** CH

In case of resin solutions a one- up to three-letter code behind the characteristic product number indicates a solvent (or solvent mixture).

Example: EPN 1180 **X 80** CH

This solvent code is followed by a number indicating the solid content of the product (in the example above it's 80% resin dissolved in xylene).

The last two letters indicate the country of origin, in this case CH for Switzerland.

Example: EPN 1180 X 80 **CH**

These appendices are in use on packaging, transport and invoicing documents but not within this selector guide.

## Legend

### Acronyms legend

- BPA** Bisphenol A epoxy resin
- BPF** Bisphenol F epoxy resin
- FCA** Flow control agent (in %)

## REACH

All the components of the products contained in this brochure have been preregistered under REACH.



## Safety and handling precautions

The Material Safety Data Sheet (MSDS) should be consulted prior to handling any of the products listed here.

## Product range

Additional products are available upon request.

# Epoxy resins

## Basic liquid resin

	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.		Color <sup>1</sup>
Unit/scale		mPa·s	Eq/kg	g/Eq		Gardner
<b>Araldite® GY 240</b>	BPA	7000 – 9000	5.45 – 5.56	180 – 183		≤ 2
<b>Araldite® GY 250</b>	BPA	10000 – 12000	5.30 – 5.45	183 – 189		≤ 2
<b>Araldite® GY 260</b>	BPA	12000 – 16000	5.20 – 5.49	182 – 192		≤ 3
<b>Araldite® GY 261</b>	BPA, high chlorine content	12500 – 17500	4.90 – 5.20	192 – 204		≤ 3
<b>Araldite® GY 266</b>	BPA	9500 – 12000	5.10 – 5.30	189 – 196		≤ 2
<b>Araldite® GY 280</b>	BPA, semisolid	450 – 700 <sup>2</sup>	3.57 – 4.45	225 – 280		≤ 3 <sup>2</sup>
<b>Araldite® GY 2600</b>	BPA	12000 – 14000	5.29 – 5.43	184 – 189		≤ 1

## Basic solid resins – high molecular weight

	Characteristics	Viscosity <sup>1</sup> 25°C	Epoxy index	Epoxy equiv.		Color <sup>1</sup>
Unit/scale		mPa·s	Eq/kg	g/Eq		Gardner
<b>Araldite® GT 6097</b>	BPA type 7	1800 – 2600	0.53 – 0.59	1695 – 1885		≤ 1
<b>Araldite® GT 6099</b>	BPA type 9	5000 – 10000	0.34 – 0.42	2380 – 2941		≤ 2
<b>Araldite® GT 6609</b>	BPA type 9, low viscous	2700 – 4800	0.34 – 0.42	2380 – 2941		≤ 3
<b>Araldite® GT 6610</b>	BPA type 10, low viscous	5000 – 8000	0.26 – 0.34	2940 – 3845		≤ 2
<b>Araldite® GT 6810-1</b>	BPA type 10, modified	4000 – 7000	0.00 – 0.10	> 10000		≤ 3
<b>Araldite® GT 7077</b>	BPA type 7	1300 – 1900	0.61 – 0.67	1490 – 1640		≤ 1

## Basic solid resins – medium and low molecular weight

	Characteristics	Viscosity <sup>1</sup> 25°C	Epoxy index	Epoxy equiv.	Mettler soft point	Color <sup>1</sup>
Unit/scale		mPa·s	Eq/kg	g/Eq	°C	Gardner
<b>Araldite® GT 6063</b>	BPA type 2.5	350 – 500	1.37 – 1.56	640 – 730	90 – 97	≤ 1
<b>Araldite® GT 6064</b>	BPA type 3.5	400 – 600	1.28 – 1.37	730 – 780	96 – 101	≤ 1
<b>Araldite® GT 6071</b>	BPA type 1	160 – 190	2.15 – 2.22	450 – 465	70 – 75	≤ 1
<b>Araldite® GT 6084-2</b>	BPA type 4	550 – 700	1.12 – 1.20	833 – 895	99 – 105	≤ 2
<b>Araldite® GT 6703</b>	BPA type 3	230 – 320	1.35 – 1.45	690 – 740	~ 87	≤ 2
<b>Araldite® GT 7004</b>	BPA type 3.5	500 – 600	1.33 – 1.40	714 – 752	95 – 101	≤ 1
<b>Araldite® GT 7071</b>	BPA type 1	200 – 250	1.90 – 2.00	500 – 525	77 – 82	≤ 1
<b>Araldite® GT 7072</b>	BPA type 2	280 – 340	1.68 – 1.75	570 – 595	82 – 90	≤ 1

## Solid multifunctionals and ECNs

	Characteristics	Viscosity <sup>1</sup> 25°C	Epoxy index	Epoxy equiv.	Mettler soft point	Color <sup>1</sup>
Unit/scale		mPa·s	Eq/kg	g/Eq	°C	Gardner
<b>Araldite® ECN 1280-1</b>	Epoxy cresol novolac, functionality ~ 5.5	3000 – 5500 <sup>3</sup>	4.45 – 4.85	205 – 225	75 – 85	≤ 6
<b>Araldite® ECN 9699</b>	Epoxy cresol novolac, functionality ~ 5.5	7000 – 10000 <sup>3</sup>	4.45 – 4.85	205 – 225	80 – 100	≤ 6
<b>Araldite® GT 7220</b>	Modified epoxy novolac	460 – 670	1.83 – 1.93	520 – 545	~ 95	≤ 2
<b>Araldite® GT 7255</b>	Modified epoxy novolac	1000 – 1600	1.17 – 1.29	775 – 855	106 – 113	≤ 2

## Specialty high performance multifunctional resins

	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Mettler soft point	Color
Unit/scale		mPa·s	Eq/kg	g/Eq	°C	Gardner
<b>Araldite® MY 0500</b>	Trifunctional epoxy resin	2000 – 5000	8.7 – 9.5	105 – 115	liquid	≤ 11
<b>Araldite® MY 0510</b>	Trifunctional epoxy resin	550 – 850	9.4 – 10.4	96 – 106	liquid	≤ 11
<b>Araldite® MY 0600</b>	Trifunctional epoxy resin	7000 – 13000	9.1 – 9.8	101 – 111	liquid	≤ 8
<b>Araldite® MY 0610</b>	Trifunctional epoxy resin	2000 – 4500	9.9 – 10.9	92 – 101	liquid	≤ 8
<b>Araldite® MY 720</b>	Tetrafunctional epoxy resin	8000 – 18000 at 50°C	7.5 – 8.5	117 – 134	semi solid	≤ 16
<b>Araldite® MY 721</b>	Tetrafunctional epoxy resin	3000 – 6000 at 50°C	8.6 – 9.1	109 – 116	liquid	≤ 16
<b>Araldite® MY 790-1</b>	Tetrafunctional epoxy resin	4000 – 5500	5.7 – 5.9	169 – 175	liquid	≤ 1
<b>Araldite® MY 0816</b>	Naphthalene epoxy	1500 – 2500 at 50°C	6.5 – 7.5	133 – 154	liquid	≤ 16
<b>Tactix® 742</b>	Trifunctional epoxy resin	~ 635 at 79°C	5.9 – 6.7	150 – 170	49	≤ 13
<b>Tactix® 556</b>	Multifunctional hydrocarbon epoxy novolac	~ 2250 at 79°C	4.2 – 4.6	215 – 235	53	≤ 16
<b>Tactix® 756</b>	Multifunctional hydrocarbon epoxy novolac	semi solid	3.7 – 4.1	245 – 265	77 – 87	≤ 16

## Formulated solid resins

	Characteristics	Viscosity <sup>1</sup> 25°C	Epoxy index	Epoxy equiv.	Mettler soft point	Color <sup>1</sup>
Unit/scale		mPa·s	Eq/kg	g/Eq	°C	Gardner
<b>Araldite® GT 1999</b>	BPA-based resin FCA 2.5%	400 – 550	1.08 – 1.20	835 – 925	90 – 95	≤ 1
<b>Araldite® GT 2874-1</b>	BPA-based resin FCA 10%	350 – 550	1.15 – 1.35	740 – 870	85 – 95	≤ 2
<b>Araldite® GT 6143</b>	BPA-based resin FCA 2.5%	250 – 375	1.51 – 1.61	620 – 660	90 – 96	≤ 3
<b>Araldite® GT 6450</b>	BPA-based resin FCA 2%	350 – 500	1.37 – 1.56	640 – 730	91 – 94	≤ 2
<b>Araldite® GT 7203</b>	BPA-based resin FCA 2.5%	300 – 400	1.55 – 1.65	605 – 645	82 – 90	≤ 1

## Solutions

	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Solids	Color
Unit/scale		mPa·s	Eq/kg	g/Eq	%	Gardner
<b>Araldite® GZ 7488 N 50</b>	High MWt. BPA in solution <sup>4</sup>	2000 – 5000	≤ 0.08	≥ 12500	49 – 51	≤ 4
<b>Araldite® GZ 7488 V 40</b>	High MWt. BPA in solution <sup>5</sup>	3000 – 6000	≤ 0.06	≥ 17000	39 – 41	≤ 4
<b>Araldite® GZ 280 X 80</b>	Semisolid BPA in xylene	600 – 850	3.10 – 3.40	290 – 323	79 – 81	≤ 3
<b>Araldite® GZ 290 X 90</b>	Modified semisolid BPA in xylene	1300 – 3700	3.30 – 3.70	270 – 305	89 – 91	≤ 6
<b>Araldite® GZ 601 X 75</b>	Solid BPA in xylene	5500 – 7500	1.60 – 1.80	555 – 625	74 – 76	≤ 2
<b>Araldite® GZ 7071 X 75</b>	Solid BPA in xylene	8000 – 13000	1.50 – 1.67	600 – 670	74 – 76	≤ 2

<sup>1</sup> 40% in butylcarbitol

<sup>2</sup> 70% in butylcarbitol

<sup>3</sup> 130°C, PF-A0445

<sup>4</sup> 50% in methylethylketone/cyclohexanone/1-methoxy-2-propylacetate (81:11:8)

<sup>5</sup> 40% in 1-methoxy-2-propylacetate/cyclohexanone (93:7)

## Waterborne

### Waterborne resins

	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Solids	Color
Unit/scale		mPa·s	Eq/kg	g/Eq	%	Gardner
<b>Araldite® PY 33757</b>	Emulsifiable, crystallization-resistant epoxy resin	5000 – 8000	5.50 – 5.80	172 – 182	100	≤ 3
<b>Araldite® PZ 323</b>	Aqueous dispersion of polyfunctional EPN resin	sl. thixotropic	4.00 – 4.50	222 – 250	75 – 78	white
<b>Araldite® PZ 33757/67</b>	Emulsified, crystallization-resistant epoxy resin	~ 230 at 25°C, sl. thixotropic	3.68 – 3.89	246	66 – 68	white
<b>Araldite® PZ 3903-2</b>	Aqueous dispersion of type 3 epoxy resin	8000 – 20000	1.25 – 1.40	715 – 800	53 – 58	white
<b>Araldite® PZ 3907-1</b>	Aqueous dispersion of type 7 epoxy resin	8000 – 20000	0.45 – 0.57	1800 – 2200	52 – 55	white
<b>Araldite® PZ 3961-1</b>	Aqueous dispersion of BPA type 1 resin	450 – 820 at 23°C	0.96 – 1.08	925 – 1048	51 – 55	white
<b>Araldite® ECN 1400</b>	Water-based epoxy cresol novolac resin	900 – 1500	4.10 – 4.61	217 – 244	38 – 42	white

## Crosslinkers

	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Solids	Color
Unit/scale		mPa·s	Eq/kg	g/Eq	%	Gardner
<b>Araldite® PT 910</b>	Hardener for polyester or acrylic resin powder coatings	solid	6.50 – 7.10	141 – 154	100	white
<b>Araldite® PT 912</b>	Hardener for polyester or acrylic resin powder coatings	solid	6.50 – 7.10	141 – 154	100	white

## Specialty epoxy resins and diluents

### Bisphenol A with reactive diluent

Unit/scale	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Color
		mPa·s	Eq/kg	g/Eq	Gardner
<b>Araldite® BY 157</b>	BPA with difunctional reactive diluent	4200 – 5700	5.35 – 5.50	182 – 187	≤ 2
<b>Araldite® BY 158</b>	BPA with difunctional reactive diluent	280 – 360	6.20 – 6.50	154 – 161	≤ 3
<b>Araldite® GY 253</b>	BPA with difunctional reactive diluent	700 – 1400	5.40 – 5.80	172 – 185	≤ 2
<b>Araldite® GY 257</b>	BPA with monofunctional reactive diluent	500 – 650	5.20 – 5.50	182 – 192	≤ 3
<b>Araldite® GY 279</b>	BPA with monofunctional reactive diluent	800 – 1500	4.80 – 5.15	194 – 208	≤ 2
<b>Araldite® GY 298</b>	BPA with reactive flexibilizer	2000 – 4000	2.20 – 2.50	400 – 455	≤ 2
<b>Araldite® GY 764</b>	BPA with difunctional reactive diluent	350 – 550	5.30 – 5.60	179 – 189	≤ 2
<b>Araldite® GY 776</b>	BPA with monofunctional reactive diluent	2700 – 3800	5.10 – 5.40	185 – 196	≤ 2
<b>Araldite® GY 784</b>	BPA with monofunctional reactive diluent	1200 – 1600	4.80 – 5.20	192 – 204	≤ 2

### Bisphenol A/F with reactive diluent

Unit/scale	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Color
		mPa·s	Eq/kg	g/Eq	Gardner
<b>Araldite® GY 783</b>	BPA/F with monofunctional reactive diluent	800 – 1100	5.10 – 5.40	185 – 196	≤ 2
<b>Araldite® GY 793</b>	BPA/F with monofunctional reactive diluent	650 – 750	5.00 – 5.40	185 – 200	≤ 2
<b>Araldite® GY 1955</b>	BPA/F with difunctional reactive diluent	4500 – 6500	5.40 – 5.80	172 – 185	≤ 2
<b>Araldite® PY 3483</b>	BPA/F with monofunctional reactive diluent	1000 – 1600	4.80 – 5.10	196 – 208	≤ 4

### Bisphenol F and A/F pure

Unit/scale	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Color
		mPa·s	Eq/kg	g/Eq	Gardner
<b>Araldite® GY 281</b>	BPF	5000 – 7000	5.80 – 6.30	158 – 172	≤ 4
<b>Araldite® GY 282</b>	BPF	3300 – 4100	5.80 – 6.10	164 – 172	≤ 2
<b>Araldite® GY 285</b>	BPF	2000 – 3000	5.80 – 6.10	164 – 172	≤ 5
<b>Araldite® PY 302-2</b>	BPA/F, noncrystallizing	6500 – 8000	5.65 – 5.90	169 – 177	≤ 3
<b>Araldite® PY 304</b>	BPA/F	6500 – 8000	5.50 – 5.80	172 – 182	≤ 3
<b>Araldite® PY 306</b>	BPF, low viscosity	1200 – 1800	6.00 – 6.40	156 – 167	≤ 1
<b>Araldite® PY 720</b>	BPA/F	7000 – 9400	5.30 – 5.60	179 – 189	≤ 2

### Epoxy phenol novolac

Unit/scale	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Color
		mPa·s	Eq/kg	g/Eq	Gardner
<b>Araldite® EPN 1179</b>	Semisolid EPN, functionality 2.5	1100 – 1700 <sup>1</sup>	5.60 – 5.80	172 – 179	≤ 3
<b>Araldite® EPN 1180</b>	Semisolid EPN, functionality 3.6	20000 – 50000 <sup>1</sup>	5.50 – 5.70	175 – 182	≤ 2
<b>Araldite® EPN 1180 X 80</b>	EPN in xylene	1200 – 2000	4.40 – 4.56	219 – 227	≤ 2
<b>Araldite® EPN 1183</b>	Medium viscosity, modified EPN, functionality 3.3	7000 – 13000	6.30 – 6.90	145 – 159	≤ 3
<b>Araldite® EPN 9880</b>	Semisolid EPN, functionality > 3	18000 – 25000 <sup>1</sup>	5.40 – 5.84	171 – 185	≤ 5
<b>Araldite® GY 289</b>	Low-viscosity EPN, functionality 2.2	7000 – 11000	5.70 – 6.00	167 – 175	≤ 5
<b>Araldite® PY 307-1</b>	Medium-viscosity EPN, functionality 2.2	30000 – 50000	5.60 – 5.90	169 – 179	≤ 4

### Reactive diluents

Unit/scale	Characteristics	Viscosity 25°C	Epoxy index	Epoxy equiv.	Color
		mPa·s	Eq/kg	g/Eq	Gardner
<b>Araldite® DY-C</b>	Diglycidylether of cyclohexane dimethanol	60 – 90	5.60 – 6.00	167 – 179	≤ 2
<b>Araldite® DY-CNO</b>	Monofunctional, aromatic reactive diluent for epoxy resins	30 – 70	1.70 – 2.40	425 – 575	≤ 13
<b>Araldite® DY-D</b>	Diglycidylether of butanediol	15 – 25	8.00 – 8.50	118 – 125	≤ 2
<b>Araldite® DY-E</b>	Monoglycidylether of C12 – C14 alcohol	4 – 12	3.18 – 3.64	275 – 315	≤ 2
<b>Araldite® DY-F</b>	Diglycidylether of polyoxypropylene glycol	60 – 90	1.95 – 2.35	425 – 513	≤ 3
<b>Araldite® DY-G</b>	Monoglycidylether of C13 – C15 alcohol	4 – 12	3.10 – 3.60	278 – 323	≤ 2
<b>Araldite® DY-H-1</b>	Diglycidylether of 1,6-hexanediol	21 – 31	6.25 – 7.00	143 – 155	≤ 2
<b>Araldite® DY-K</b>	Monoglycidylether of cresol	6 – 12	5.30 – 5.70	175 – 189	≤ 2
<b>Araldite® DY-L</b>	Triglycidylether of polyoxypropylene glycol	160 – 240	1.25 – 1.65	556 – 714	≤ 5
<b>Araldite® DY-P</b>	Monoglycidylether of p-tert. butylphenol	20 – 28	4.10 – 4.50	222 – 244	≤ 3
<b>Araldite® DY-S</b>	Polyether based on glycerol	1000 – 1400	5.60 – 6.20	160 – 180	≤ 4
<b>Araldite® DY-T</b>	Triglycidylether of trimethylolpropane	100 – 300	7.80 – 8.20	122 – 128	≤ 3
<b>Araldite® DY 3601</b>	Diglycidylether of polyoxypropylene glycol	42 – 52	2.47 – 2.60	385 – 405	≤ 3

<sup>1</sup> Measured at 52°C

## Huntsman Advanced Materials

We are a leading global supplier of synthetic and formulated polymer systems for customers requiring high-performance materials which outperform the properties, functionality and durability of traditional materials. Over 2300 associates at 13 locations worldwide work to fulfill this promise day by day.

More than 3000 companies around the world use Huntsman Advanced Materials technologies in key markets such as adhesives and inks, aerospace, automotive, coatings, construction, electronics, medical, marine, power transmission and distribution, sports equipment and wind power generation.

## Markets

Huntsman Advanced Materials produces and develops knowledge-based specialty components for high-end-performance industrial products. Its unique portfolio appeals to formulators, chemists and scientists working in challenging markets who want to be at the forefront of innovation and product development.

## Global presence – 13 manufacturing sites



# HUNTSMAN

Enriching lives through innovation

### For more information

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